Selecting the Right InvisiPac™ System

Choose the correct InvisiPac System, accessories and spare parts for your application.

① Select System

② Select Heated Hoses

③ Select System Accessories

④ Select System Spare Parts

⑤ Select Applicators

⑥ Select Adapter Harnesses

⑦ Select Nozzles

⑧ Select Applicator Spare Parts

⑨ Select Training Kits

① Select System

Select InvisiPac™ HM25 Tank-Free™ Hot Melt Delivery Systems based upon channel and power input requirements.

Part No.	Description
24P260	1-ph, 200-240V, 50/60Hz, 2-channel
24P261	1-ph, 200-240V, 50/60Hz, 4-channel
24P262	3-ph, W/ neutral, 400/230, 50/60Hz, 2-channel
24P263	3-ph, W/ neutral, 400/230, 50/60Hz, 4-channel
24P264	3-ph, W/O neutral, 200-240, 50/60Hz, 2-channel
24P265	3-ph, W/O neutral, 200-240, 50/60Hz, 4-channel

② Select Heated Hoses

Select InvisiPac HM25 Tank-Free Hot Melt Delivery System heated hoses based upon length.

Part No.	Description
126385	5 ft (1.5 m) heated hose
126389	10 ft (3.0 m) heated hose
126480	15 ft (4.6 m) heated hose
126483	20 ft (6.1 m) heated hose
126534	25 ft (7.6 m) heated hose

③ Select System Accessories

Select InvisiPac HM25 Tank-Free Hot Melt Delivery System accessories and kits as required for the application.

Part No.	Description
126961	45° manifold exit fitting
116793	90° manifold exit fitting
24R088	Cart
24R083	System mounting adapter plate
24R136	Feed container kit with pneumatic shaker
24R043	30 ft (9.1 m) vacuum feed hose
24R084	Air control lock
24R226	Light tower
24R237	2-channel to 4-channel upgrade kit
24R710	CAN communication cable extension, 16 ft (5 m)
24R711	CAN communication cable extension, 49 ft (15 m)
24R712	CAN communication cable extension, 164 ft (50 m)

④ Select System Spare Parts

Select InvisiPac HM25 Tank-Free Hot Melt Delivery System spare and repair parts as required for the application.

Part No.	Description
24P855	Pump outlet filter
24R369	Pump inlet filter
24P859	Spare fuse kit for one temperature control board
24R234	Temperature control board replacement kit with fuses
24R042	Daughter board replacement
24P860	Advanced Display Module replacement
24R324	Software token
24R041	Level sensor
126809	SPDT relay
24R034	500W heat rod kit
24R036	1000W heat rod kit
24R037	1500W heat rod kit
24R039	1250W band heater kit
24R040	RTD harness
24P861	Vacuum feed shaker assembly
262907	Funnel screen
24R028	Feed inlet housing
24R031	Melter replacement
24P856	Discharge valve replacement
24P857	Discharge valve repair kit
24R026	Air motor valve kit
24R027	Poppet kit
24P852	Pump assembly repair kit
24P853	Pump cylinder repair kit
24P854	Pump rod assembly repair kit
24R227	Cylinder rebuild tool
24R228	Piston rebuild tool
24R709	Pump manifold assembly kit
24R375	Melter/pump assembly
24R738	Funnel assembly kit

⑤ Select Applicators

Select InvisiPac GS35 Plug-Free™ Adhesive Applicator(s) based on module count, center-line spacing, solenoid requirements and electrical interface. If the configuration required is not listed below, please use the InvisiPac GS35 Plug-Free Configurator to complete this step.

Part No.	Description
24P073	Applicator, GS35, single module, 24VDC solenoid
24P074	Applicator, GS35, single module, 110VAC solenoid
24P075	Applicator, GS35, dual module, 24VDC solenoid
24P076	Applicator, GS35, dual module, 110VAC solenoid
24P077	Applicator, GS35, quad module, 24VDC solenoid, 0.88 in (22 mm) spacing
24P078	Applicator, GS35, quad module, 110VAC solenoid, 0.88 in (22 mm) spacing
24P079	Applicator, GS35, quad module, 24VDC solenoid, 1.5 in (38 mm) center spacing (0.88 in /22 mm outer)
24P080	Applicator, GS35, quad module, 110VAC solenoid, 1.5 in (38 mm) center spacing (0.88 in /22 mm outer)
24P246	Applicator, GS35, single module, no solenoid
24P247	Applicator, GS35, dual module, no solenoid
24P250	Applicator, GS35, quad module, no solenoid, 0.88 in (22 mm) spacing
24P254	Applicator, GS35, quad module, no solenoid, 1.5 in (38 mm) center spacing (0.88 in /22 mm outer)
24P299	Applicator, GS35, single module, 24VDC solenoid, NI120 RTD (rectangular connector)
24P300	Applicator, GS35, single module, 110VAC solenoid, NI120 RTD (rectangular connector)
24P301	Applicator, GS35, dual module, 24VDC solenoid, NI120 RTD (rectangular connector)
24P302	Applicator, GS35, dual module, 110VAC solenoid, NI120 RTD (rectangular connector)
24P303	Applicator, GS35, quad module, 24VDC solenoid, 0.88 in (22 mm) spacing, NI120 RTD (rectangular connector)
24P304	Applicator, GS35, quad module, 110VAC solenoid, 0.88 in (22 mm) spacing, NI120 RTD (rectangular connector)
24P305	Applicator, GS35, quad module, 24VDC solenoid, 1.5 in (38 mm) center spacing (0.88 in /22 mm outer), NI120 RTD (rectangular connector)
24P306	Applicator, GS35, quad module, 110VAC solenoid, 1.5 in (38 mm) center spacing (0.88 in (22 mm) Outer), NI120 RTD (rectangular connector)
24P307	Applicator, GS35, single module, no solenoid, NI120 RTD (rectangular connector)
24P308	Applicator, GS35, dual module, no solenoid, NI120 RTD (rectangular connector)
24P309	Applicator, GS35, quad module, no solenoid, 0.88 in (22 mm) spacing, NI120 RTD (rectangular connector)
24P310	Applicator, GS35, quad module, no solenoid, 1.5 in (38 mm) center spacing (0.88 in /22 mm outer), NI120 RTD (rectangular connector)

⑥ Select Adapter Harnesses

If running the InvisiPac HM25 Tank-Free Hot Melt Delivery System with a non-Graco applicator, select the appropriate adapter harness(es). Otherwise continue to Step 7.

Part No.	Description
16T916	NDSN Adapter harness
16T917	ITW Adapter harness

⑦ Select Nozzles

Select InvisiPac GS35 Plug-Free Adhesive Applicator nozzle(s) as required for the application.

Part No.	Description
24P636	STR, .008 nozzle
24P637	STR, .010 nozzle
24P638	STR, .012 nozzle
24P639	STR, .016 nozzle
24P640	STR, .018 nozzle
24P641	STR, .020 nozzle
24P642	STR, .024 nozzle
24P794	STR, .008 nozzle, qty 5
24P795	STR, .010 nozzle, qty 5
24P796	STR, .012 nozzle, qty 5
24P797	STR, .016 nozzle, qty 5
24P798	STR, .018 nozzle, qty 5
24P799	STR, .020 nozzle, qty 5
24P800	STR, .024 nozzle, qty 5
24P643	RA, .008 nozzle
24P644	RA, .010 nozzle
24P645	RA, .012 nozzle
24P646	RA, .016 nozzle
24P647	RA, .018 nozzle
24P648	RA, .020 nozzle
24P649	RA, .024 nozzle
24P803	RA, .008 nozzle, qty 5
24P804	RA, .010 nozzle, qty 5
24P805	RA, .012 nozzle, qty 5
24P806	RA, .016 nozzle, qty 5
24P807	RA, .018 nozzle, qty 5
24P808	RA, .020 nozzle, qty 5
24P809	RA, .024 nozzle, qty 5

8 ## Select Applicator Spare Parts

Select InvisiPac GS35 Plug-Free Adhesive Applicator spare
and repair parts as required for the application.

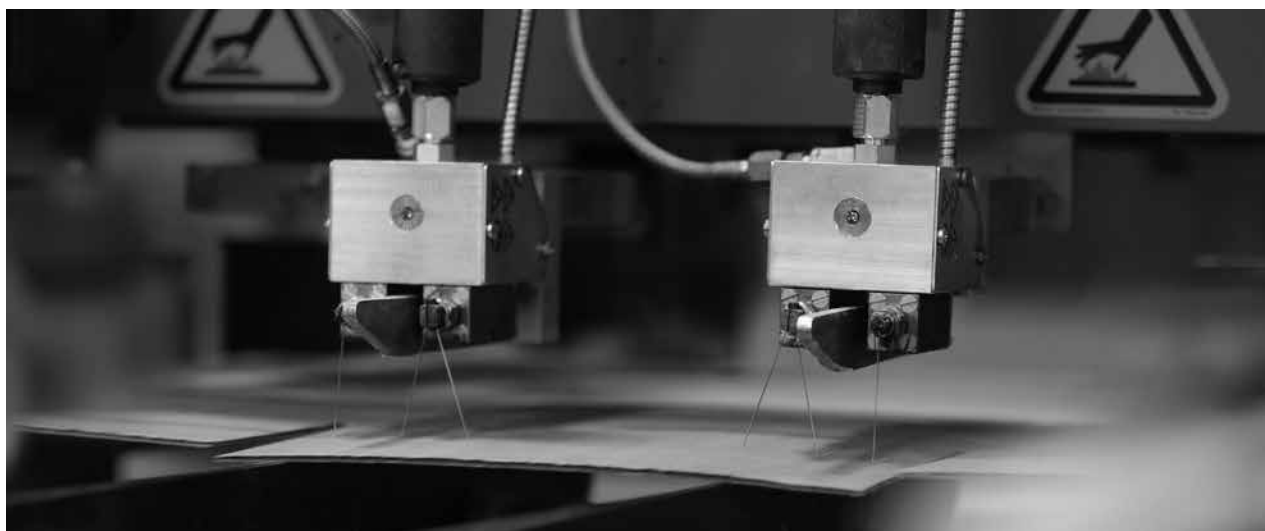| Part No.	Description
24P241	Air-open/Spring-close GS35 module
24P810	Module blanking plate
24P275	80 mesh gun filter
24P802	80 mesh gun filter, qty 3
24P239	24VDC 3-way solenoid valve
24P240	110 VAC 3-way solenoid valve
24P282	1/8 npt solenoid mufflers kit
24P280	PT 100 RTD cordset
24P283	NI 120 RTD cordset
24P278	1.5 in (38 mm), 200W heat rod kit
24P279	2.75 in (70 mm) 200W heat rod kit

9 ## Select Training Kits

Select InvisiPac Hot Melt Delivery System training aids.

Part No.	Description
24R323	InvisiPac Advanced Display Module simulation kit
24R322	InvisiPac simulation key token (use with 24P860)

See instruction manuals (3A2347 and 3A2805) for additional repair part numbers.