

Repair Parts for XP Xtreme™ 48cc Lower

406880C

EN



Important Safety Instructions

Read all warnings and instructions in manual 311762. Save those instructions.

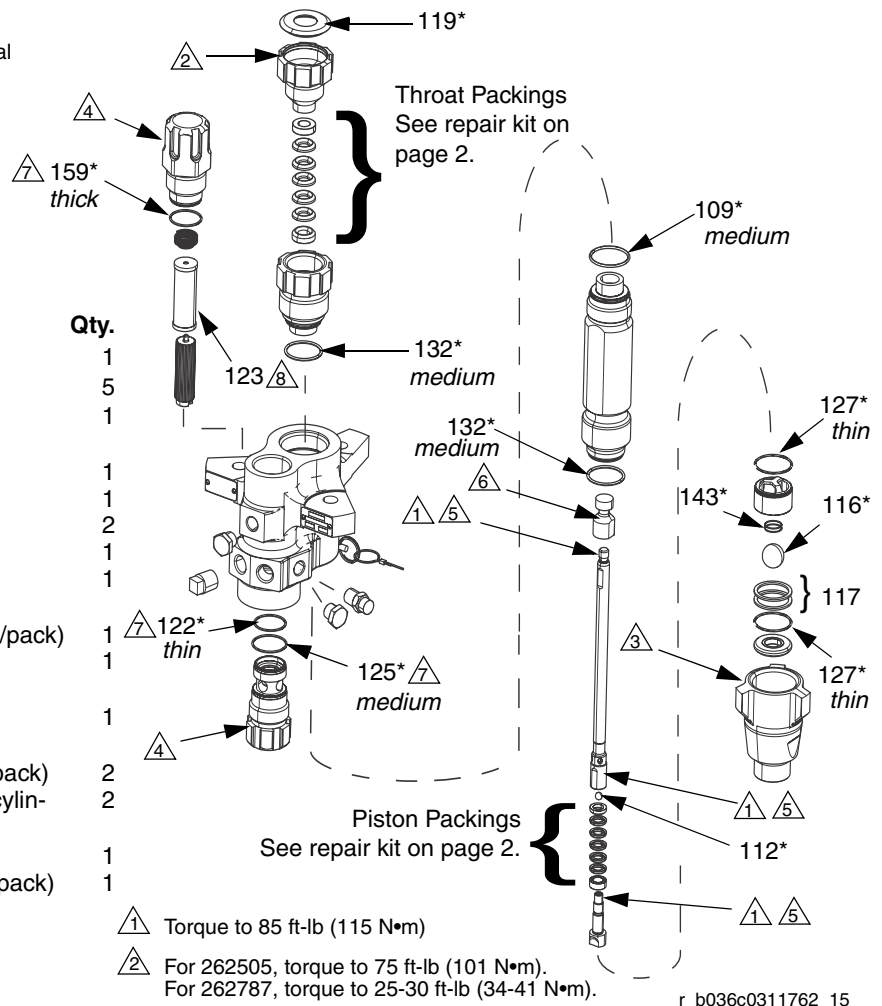
262505 Tuff-Stack™ Seal Repair Kit

262787 X-Tuff® Seal Repair Kit

Bulk Pack Replacement Parts

Ref.	Part	Description	Qty.
103*	---	THROAT PACKINGS	1
104*	---	PISTON PACKINGS	5
109*	288067	O-RING, PTFE, top cylinder (10/pack)	1
112*	262485	BALL, piston, (3/pack)	1
116*	244899	BALL, inlet, (3/pack)	1
117	288064	SHIM, inlet, ball guide (9/pack)	2
119*	247393	PLUG, throat seal (10/pack)	1
122*	244895	O-RING, filter; thin, PTFE (10/pack)	1
123	224458	STRAINER, 30 mesh screen (2/pack)	1
	238436	STRAINER, 30 mesh screen (25/pack)	1
125*	262484	O-RING, filter; medium, PTFE (10/pack)	1
127*	288068	O-RING, foot valve; PTFE (10/pack)	2
132*	262512	O-RING, PTFE, cartridge and cylinder bottom	2
143*	124007	SPRING, foot valve	1
159*	262483	O-RING, filter, thick; PTFE (10 pack)	1

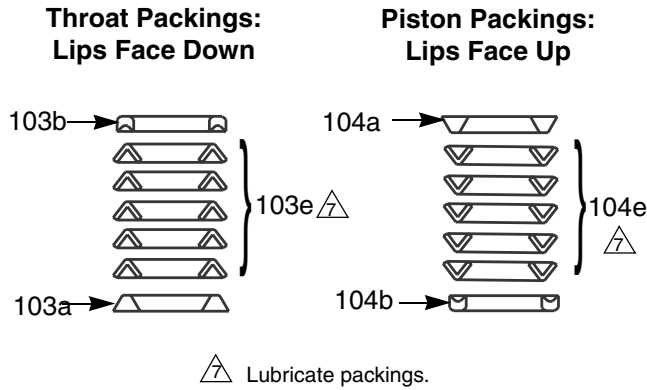
* Included in Seal Repair Kits.



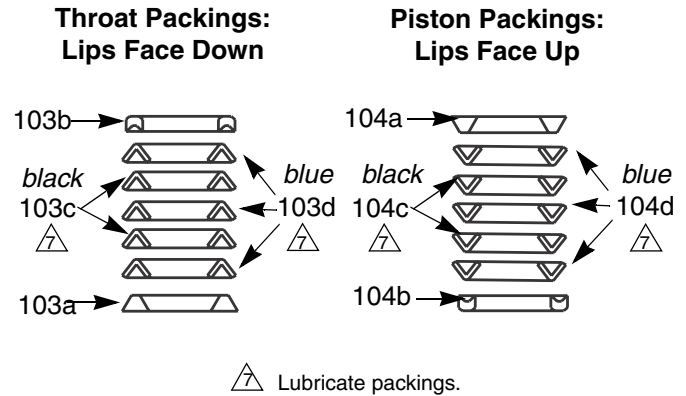
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- 1 Torque to 85 ft-lb (115 N•m)
- 2 For 262505, torque to 75 ft-lb (101 N•m).
For 262787, torque to 25-30 ft-lb (34-41 N•m).
- 3 Torque to 140-150 ft-lb (189-203 N•m)
- 4 Torque to 40-60 ft-lb (52-82 N•m)
- 5 Apply lubricant to threads before assembly.
- 6 Torque to 45-55 ft-lb (61-75 N•m)
- 7 Lubricate
- 8 Pumps with short filters can be upgraded with kit 24F975.

Tuff-Stack™ Seal Repair Kit 262505



X-Tuff® Seal Repair Kit 262787



Ref.	Part	Description	Qty.
103a	262493	GLAND, male, throat (4/pack)	1
103b	262492	GLAND, female, throat (4/pack)	1
103e	262490	V-PACKING, carbon-filled PTFE, throat (10/pack)	5
104a	262495	GLAND, male, piston (4/pack)	1
104b	262494	GLAND, female, piston (4/pack)	1
104e	262497	V-PACKING, carbon-filled PTFE, piston (10/pack)	5

Ref.	Part	Description	Qty.
103a	262493	GLAND, male, throat (4/pack)	1
103b	262492	GLAND, female, throat (4/pack)	1
103c	262496	V-PACKING, carbon-filled PTFE, throat (10 pack)	2
103d	262798	V-PACKING, UHMWPE, throat (10 pack)	3
104a	262495	GLAND, male, piston (4/pack)	1
104b	262494	GLAND, female, piston (4/pack)	1
104c	262497	V-PACKING, carbon-filled PTFE, piston (10 pack)	2
104d	262799	V-PACKING, UHMWPE, (10 pack)	3

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 406880

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