

Repair Parts for XP Xtreme™ 36cc Lower

406879C

EN



Important Safety Instructions

Read all warnings and instructions in manual 311762. Save those instructions.

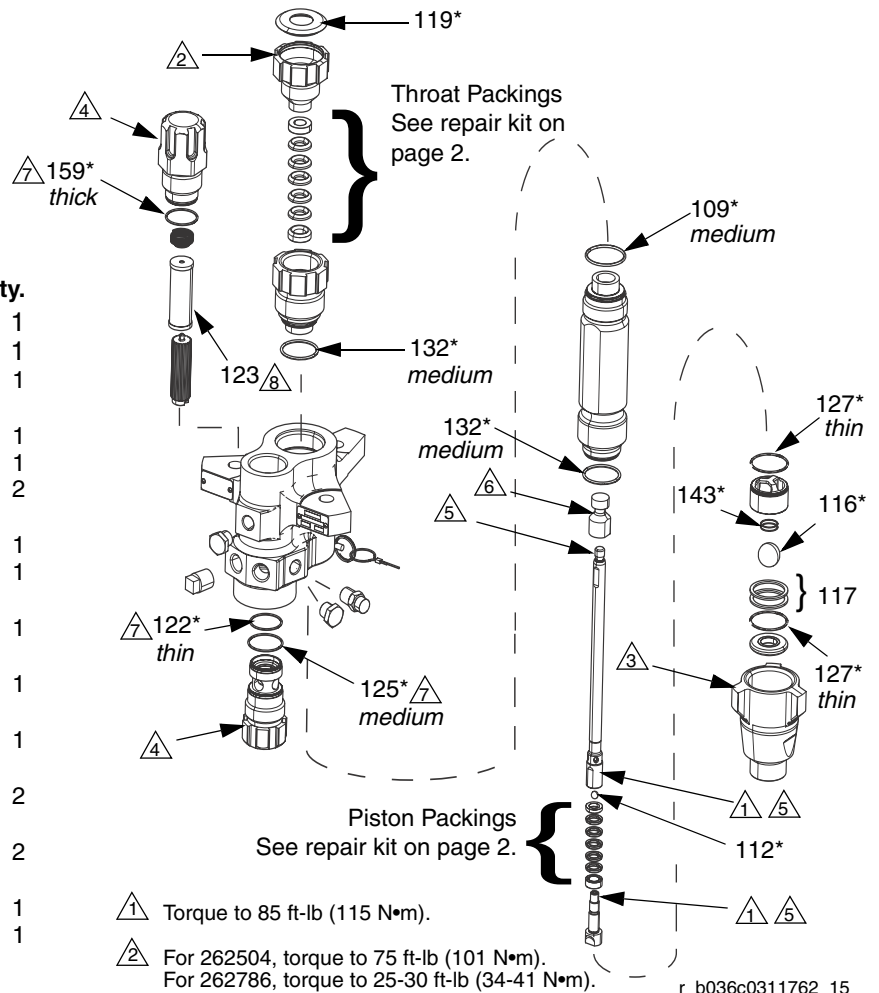
262504 Tuff-Stack™ Seal Repair Kit

262786 X-Tuff® Seal Repair Kit

Bulk Pack Replacement Parts

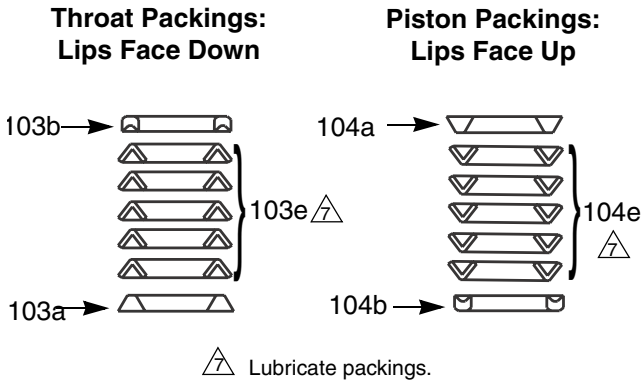
Ref.	Part	Description	Qty.
103*	--	THROAT PACKINGS	1
104*	---	PISTON PACKINGS	1
109*	288067	O-RING, PTFE, top cylinder (10/pack)	1
112*	262485	BALL, piston, (3/pack)	1
116*	244899	BALL, inlet, (3/pack)	1
117	288064	SHIM, inlet, ball guide (9/pack)	2
119*	247393	PLUG, throat seal (10/pack)	1
122*	244895	O-RING, filter; thin, PTFE (10/pack)	1
123	224458	STRAINER, 30 mesh screen (2/pack)	1
	238436	STRAINER, 30 mesh screen (25/pack)	1
125*	262484	O-RING, filter; medium, PTFE (10/pack)	1
127*	288068	O-RING, foot valve; PTFE (10/pack)	2
132*	262512	O-RING, PTFE; cartridge and cylinder bottom	2
143*	124007	SPRING, foot valve	1
159*	262483	O-RING, filter, thick; PTFE (10 pack)	1

* Included in Seal Repair Kits.

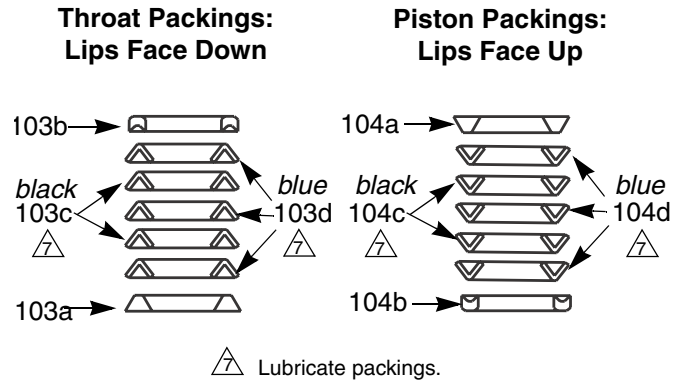


- Ⓐ Torque to 85 ft-lb (115 N•m).
- Ⓑ For 262504, torque to 75 ft-lb (101 N•m).
For 262786, torque to 25-30 ft-lb (34-41 N•m).
- Ⓒ Torque to 140-150 ft-lb (189-203 N•m).
- Ⓓ Torque to 40-60 ft-lb (52-82 N•m).
- Ⓔ Apply lubricant to threads before assembly.
- Ⓕ Torque to 45-55 ft-lb (61-75 N•m).
- Ⓖ Lubricate.
- Ⓗ Pumps with short filters can be upgraded with kit 24F975.

Tuff-Stack™ Seal Repair Kit 262504



X-Tuff® Seal Repair Kit 262786



Ref.	Part	Description	Qty.
103a	262487	GLAND, male, throat (4/pack)	1
103b	262486	GLAND, female, throat (4/pack)	1
103e	262490	V-PACKING, carbon-filled PTFE, throat (10/pack)	5
104a	262489	GLAND, male, piston (4/pack)	1
104b	262488	GLAND, female, piston (4/pack)	1
104e	262491	V-PACKING, carbon-filled PTFE, piston (10/pack)	5

Ref.	Part	Description	Qty.
103a	262487	GLAND, male, throat (4 pack)	1
103b	262486	GLAND, female, throat (4 pack)	1
103c	262490	V-PACKING, carbon-filled PTFE, throat (10 pack)	2
103d	262796	V-PACKING, UHMWPE, throat (10 pack)	3
104a	262489	GLAND, male, piston (4 pack)	1
104b	262488	GLAND, female, piston (4 pack)	1
104c	262491	V-PACKING, carbon-filled PTFE (10 pack)	2
104d	262797	V-PACKING, UHMWPE, piston (10 pack)	3

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 406879

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